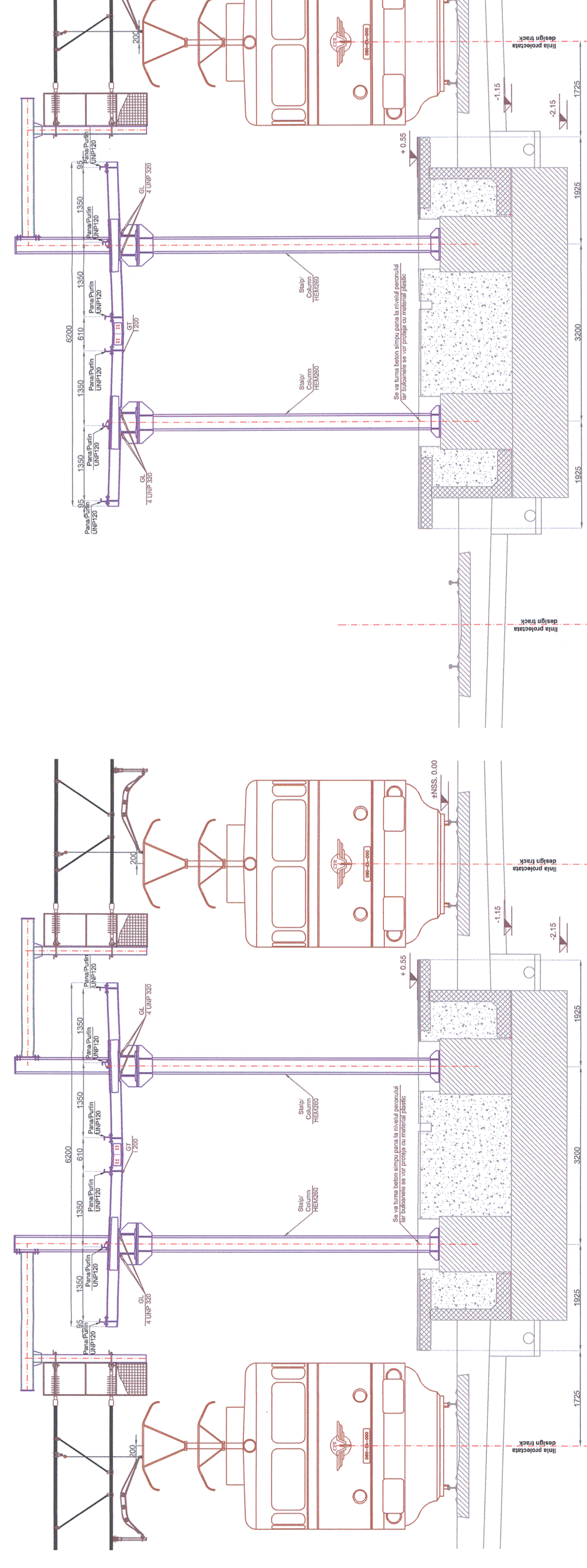
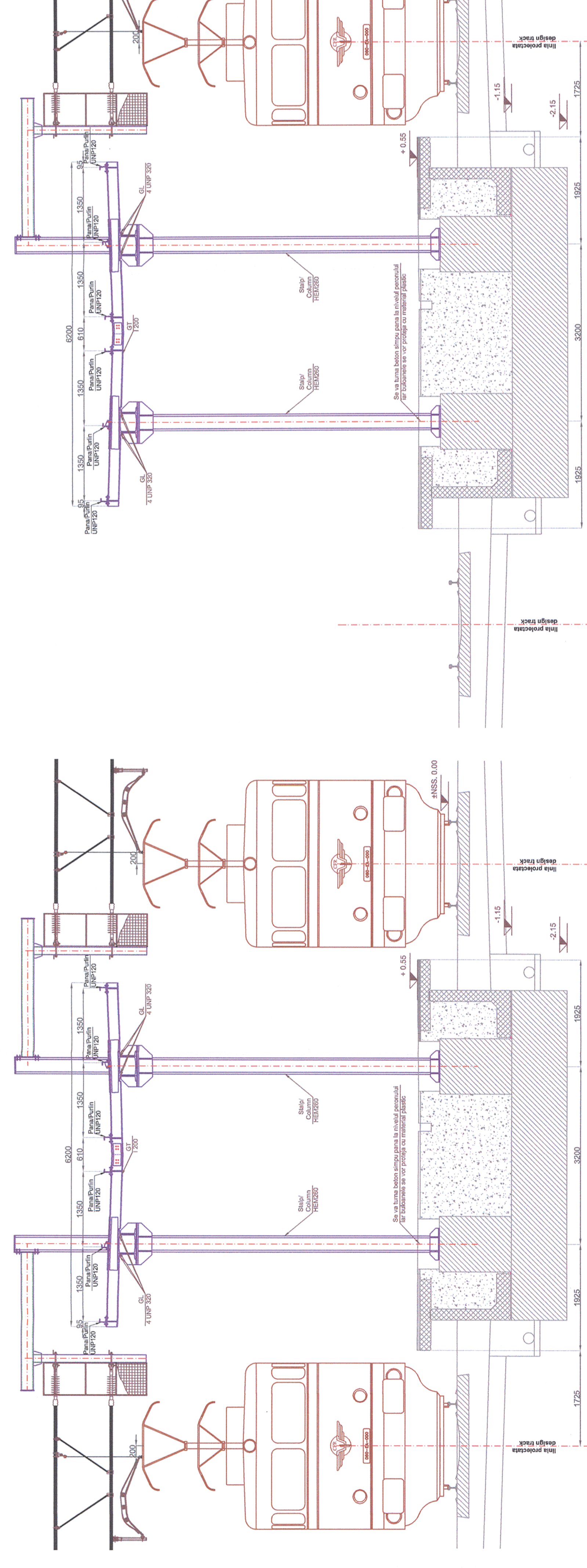


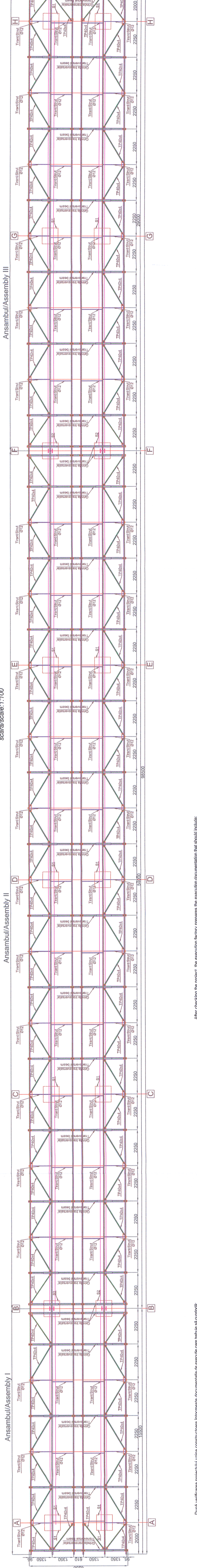
Secțiune copertina 1-1/Canopy section 1-1 scara/scale:1:50



Secțiune copertina 2-2/Canopy section 2-2 scara/scale:1:50



Plan acoperis copertina/Canopy roof plan scara/scale: 1:100



After checking the project, the execution factory prepares the execution documentation that should include:

- All machining operations that require execution of elements starting from division and ending with their delivery;
- Welding technology according to certified weld procedures;
- Technical process of execution for each assembly; that should ensure to the weld joints minimum the same mechanical features as those of the element itself;
- Bottom division and cut, the marks concerning the material's quality will be submitted for each element obtained.

The technical documentation should be prepared by staff with experience in montage works (engineers, foremen) that run the montage while taking into account both the specific of the work and the equipments available and the season when work order or montage will be done.

Work order and drawings should be made in accordance with the technical design and execution documents inside the factory and to find or to propose if necessary amendments or additions that could ease the montage.

The technical montage documentation should include:

- Check and measure concerning the assembly on the site of installation elements;
- Check the dimensions involved in the obtaining of necessary montage tolerances;
- Preparation and execution of montage joints;
- Check of dimensions involved in the obtaining of necessary montage tolerances;
- Preparation and execution of montage joints;
- Method to support and ensure the stability of the elements during the immediate montage phases.

1. The additional anticorrosive protection is an epoxy system.
2. The primer will laid on surfaces prepared according to the Technical Specifications in 30-40mm thickness.
3. The anticorrosive protection is a zinc-rich epoxy paint, with a minimum thickness of 200 microns.
4. The finishing layer will be 10-50mm thickness.
5. The measurement of the dried layer thickness will be made with the micrometer.
6. The result of the last measurement must be between 150-185mm thickness.

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- All machining operations that require execution of elements starting from division and ending with their delivery;
- Welding technology according to certified weld procedures;
- Technical process of execution for each assembly; that should ensure to the weld joints minimum the same mechanical features as those of the element itself;
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Toate tipurile de oțel (în special Bst 500) vor avea obligatoriu clasa de ductilitate C.
All types of steel (especially Bst 500) will mandatory have the ductility class C.
Aceast plan anulează și înlocuiește planul nr. PT.03.03.26.RE.02.002 elaborat la data 01.2013.

This layout plan cancelled and replaced layout plan no. PT.03.03.26.RE.02.002 prepared on 01.2013.

Verificator / Export Checker / Export	Semnătura / Signature	Referat / Expertiza Report / Expertise
Verificator / Export Checker / Export	Semnătura / Signature	Referat / Expertiza Report / Expertise
PROIECTANT / DESIGNER: 		BENEFICIAR / BENEFICIARY: COMPANIA NAȚIONALĂ DE CAI FERATE "CFR"-SA
PROIECTANT / DESIGNER: Șef de echipă / Team leader C. Teodorescu Verificat / Expert Chele / Key Expert R. Wilan	Data / Date 01.2013 01.2013	Semnătura / Signature
Subcontractant / Subcontractor 		
Aprobat / Approved Adjunct Șef de echipă / Deputy Team leader A.M. Balcu Proiectat / Designed Inginier / Engineer S. Petrea	Data / Date 01.2013 01.2013	Referat / Expertiza Report / Expertise "Reabilitarea liniei c.t. Fronter 4 - Curtici - Simeria, parte componentă a axei 35317.1 Pan - European pentru circulația trenurilor cu viteză maximă de 160 km/h" "Rehabilitation of the Railway Line Border - Curtici - Simeria - component Part of the IV Pan - European Corridor for maximum speed of 160 km/h" Section 3: Gurassida - Simeria
Denumire desen / Drawing name: Plan acoperiș și secțiuni copertină tip II-Stația Deva - Deva Station -Type II canopy roof plan and sections		
Scara / Scale 1:50:1-100	Revizia / Revision 1/05.2013	Cod desen / Drawing Code PT.03.03.26.RE.02.002

Gruașua straturilor înveliților, a travanelor file și a structurilor de rezistență a acoperișului este în conformitate cu cerințele și cerințele de iluminare în viziune nocturnă și este în conformitate cu cerințele de iluminare în viziune nocturnă.

Toate elementele metalice se vor monta cu contine de sudură continue în conformitate cu cerințele din proiect. În cazul în care este necesar, reprezentarea în proiect va fi însoțită de o descriere a elementului sau a elementelor în contact.

Universal remark, valid for the entire project.
All the metallic elements will be connected with continuous welding cordons with continuous welding cordons of 2.5 mm, where it represents the place of the thinner element in contact.

Note:凡被连接的金属部分,应采用连续焊缝。
Excursiunea este obligată să verifice informațiile din planul și din extrasele de laminate înainte de comanda oricărui material și să comunice orice neconformanță proiectantului. În caz contrar proiectantului nu va asuma responsabilitate pentru erorile din plan sau din extrasele de materiale.

CLASA DE IMPORTANȚA A CONSTRUCȚIEI CONFORM P1001-2006 ESTE (III)
CATEGORIA DE IMPORTANȚA CONFORM HG nr. 786/97 este (C)
THE CONSTRUCTION IMPORTANCE CLASS, ACCORDING TO P 1001-2006, IS (III)
THE IMPORTANCE CATEGORY, ACCORDING TO HG 786/97 IS "C"

Materiale/Materials:
Oțel laminat/rolled steel: S355N